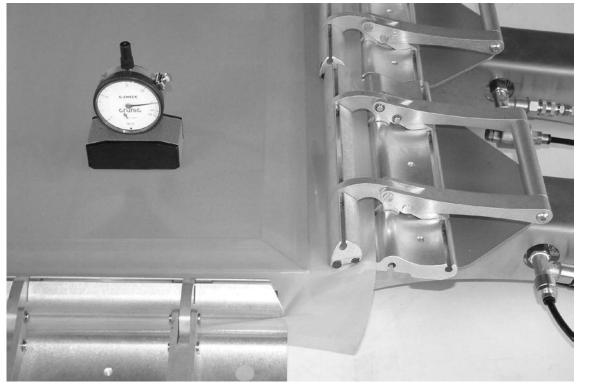
The G-STRETCH 202 is a cost efficient solution, suitable for all the desired stretching process





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G-STRETCH 202 Pneumatic duplex clamps



Control panel



Control panel Option A



Height adjustment



Clamp

Particular features

- Pneumatic stretching system for all mesh types currently available on the market, capable of chieving stretching values of up to 60N.
- Pneumatic stretching with highest precision/reproducibility
- Cost-efficient entry-level model for automatic mesh stretching.
- Modular extension possible in 250 mm/10" increments p/side (warp + weft)
- Stretching stroke per clamp 80 mm/3.1". Total 160 mm/6.2" in warp and weft direction
- The simple and user-friendly control module with two separate regulator circuits for the X axis and the Y axis allows individual adjustment of the stretching force and of the stretching speed.
- The pneumatic system guarantees an efficient work process. The desired stretching power must only be adjusted for the first screen of a series.
- While the mesh is being stretched, the screen frame is prestressed with the same counter-stretching force.
- During the stretching process, the pneumatic stretching clamps can be shifted sideways in order to compensate any extension of the mesh.
- The width of a DUPLEX stretching clamp is 250 mm/10". This ideal width enables every single stretching clamp to automatically compensate any mesh irregularities, which guarantees that the mesh is evenly stretched on its entire surface.
- The frame saddle of each stretching clamp can be easily adjusted in 5mm/0.1" increments to meet frame profile heights between 20mm/0.8" and 55mm/2".
- During the stretching process the mesh is automatically pulled over the frame. Once the stretching process is completed, the mesh can be directly glued onto the frame.
- In the event of mesh tearing, the retaining straps prevent the stretching clamps from bouncing back.
- Ergonomical design and high-quality material such as special steel V2A and aluminium are standard features of the stetching clamps.

Single clamp	Maximum length Width Stretching width Frame profile height Clamp travel distance Maximum mesh tension	mm/inch mm/inch kg mm/inch mm/inch M	505/20" 260/10" 5.5 250/10" 20-55/0.7"-2" 80/3" 60
Control desk	Length Width Height (option A)	mm/inch mm/inch mm/inch 200	420/16.5" 230/9" 0 (400)/8" (16")
Connection value	Option A	230 Volt 50-60 Hz	
Stretching pressure Stretching speed	X-axis and Y-axis X-axis and Y-axis	separately adjustable separately adjustable	
Compressed air	Connection value Air consumption per clamp Compressor capacity	Bar I/stroke I/min	9 0.15 5-20

Option A

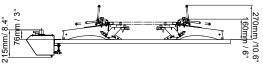
- In the automatic mode, the system offers you totally 50 freely programmable programs. Upon selecting the program number, the automatic process is started by pressing the ENTER key.
- Up to four stretching cycles are processed one after the other (stretching / resting time stretching, etc.)

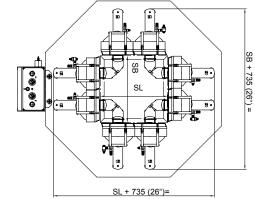


Option W

This option consists of a wooden board with either 4, 6 or 9 adjusting plates (to be selected) for CD screen frames. An angle graduation is engraved into the frames which allows a precise setting of the required value of the angle 0°, 7.5°,15° and







The machine answers the requirements of the EU guidelines for machinery

Technical data subject to change without notice

Mai 05

All measurements in mm/inches